




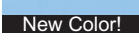

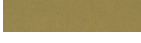









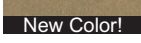













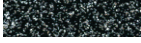




















































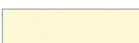






Specialty Materials™

THE BEST GARMENT DECORATION PRODUCTS



ThermoFlex® PLUS

	White - PLS-9100		 Pale Blue PLS-9550		Antique Silver - PLS-9834 *
	Storm Grey - PLS-9150		 Baby Blue PLS-9551		Old Gold - PLS-9843 *
	Black - PLS-9236		Sky Blue - PLS-9562		Graphite - PLS-9835 *
	Red - PLS-9301		Sapphire - PLS-9564		Bronze - PLS-9836 *
	Dusty Rose - PLS-9305		 Ocean Blue PLS-9563		Copper Gold - PLS-9844 *
	Medium Pink - PLS-9307		 Medium Blue PLS-9565		Dark Copper - PLS-9845 *
	Rosa PLS-9308		 Tiffany Blue PLS-9570		Metal Flake White - PLS-9848 *
	Coral PLS-9309		Columbia Blue - PLS-9576 *		Metal Flake Titanium - PLS-9850 *
	Hot Pink - PLS-9310		Lilac - PLS-9577		Metal Flake Silver - PLS-9858 *
	Crimson - PLS-9312		 Slate Blue PLS-9578		Metal Flake Gold - PLS-9868 *
	Flame Red - PLS-9315		Lavender - PLS-9581		Metal Flake Red - PLS-9878 *
	Orange - PLS-9333		 Light Purple PLS-9583		Metal Flake Bright Pink PLS-9880 *
	Tangerine - PLS-9335		Royal Purple - PLS-9584		Metal Flake Blue - PLS-9888 *
	Peach PLS-9337		Wine - PLS-9587		Metal Flake Purple - PLS-9890 *
	Texas Orange - PLS-9340		 Seafoam Green - PLS-9600		Metal Flake Green - PLS-9898 *
	Maroon - PLS-9350		Aqua Green - PLS-9601		Neon Pink - PLS-9910 *
	Violet PLS-9360		 Lime PLS-9610		Neon Yellow - PLS-9920 *
	Athletic Gold - PLS-9426		Mint Green - PLS-9613		Neon Orange - PLS-9930 *
	Medium Yellow - PLS-9450		 Bright Green PLS-9620		Neon Deep Orange PLS-9935 *
	Vegas Gold - PLS-9460		Apple Green - PLS-9625		Neon Green - PLS-9940 *
	Ochre - PLS-9465		 Emerald Green PLS-9630		Glossy White - PLS-9100G
	Lemon Yellow - PLS-9472		Kelly Green - PLS-9633		Glossy Black - PLS-9236G
	Navy Blue - PLS-9513		Olive Drab - PLS-9669		Glossy Red - PLS-9301G
	Bright Blue PLS-9520		Forest Green - PLS-9676		Glossy Yellow - PLS-9470G
	Royal Blue - PLS-9522		Vanilla Cream - PLS-9729		Glossy Gold - PLS-9843G
	Teal - PLS-9540		Chocolate Brown - PLS-9789		
	Ice Blue - PLS-9547				

* Starred colors cannot be layered beneath another product

Technical Support: Toll Free: 877-437-8556 | SpecialtyMaterials.com

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

Copyright © 2015, Specialty Materials & Digital Decoration, LLC. All rights reserved. 2929 W. 21st Street, Tulsa, OK 74107

ThermoFlex[®] PLUS

The most trusted name in the industry!

- Widest color selection in the industry, including special sport team colors and neons
- Durable, weeds easily, and has a soft hand and strong grip
- Pressure-sensitive carrier enables easy weeding and repositioning
- If applied correctly, Plus will outlast the life of the garment

Application Instructions

Adheres to Cotton, Uncoated Polyester, Cotton/Polyester, Polyester/Acrylic



45° Blade



Cut this material in mirror image



330°F - 335°F



Medium to firm, even pressure



17 - 20 seconds



Peel warm. For Neons and Columbia Blue
Peel cold. Repress with Teflon for 2 seconds.



Wash warm, tumble dry normal. Suitable for dry-cleaning.

No nylon. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics.

*Instructions for application to moisture-wicking materials:

Damp a cloth with rubbing alcohol (isopropyl alcohol), then rub it into the area on the garment you want to apply your design. Allow it to dry and apply your material. This will allow better adhesion to the garment.

*Instructions for application to dazzle cloth & shiny polyester fabrics:

We highly recommend that you TEST prior to doing large runs. Coated polyester can routinely cause adhesion issues.

*Starred colors cannot be layered beneath another product



Technical Support: Toll Free: 877-437-8556 | SpecialtyMaterials.com

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

Copyright © 2015, Specialty Materials & Digital Decoration, LLC. All rights reserved. 2929 W. 21st Street, Tulsa, OK 74107