

3M™ 730 Clear Hybrid Sealant
3M™ 230 Crystal Clear Sealant

The new, **CLEAR** choice in sealants



Non-shrinking, UV-resistant formula helps reduce re-work on painted surfaces.



Crystal clear finish blends invisibly with sealed substrates, without staining.

Introducing two powerful no-shows

The advantages of 3M's new POWER Line sealants have never been *less* obvious. 3M™ 730 Clear Hybrid Sealant and 3M™ 230 Crystal Clear Sealant are designed to make sealing, filling, insulating and waterproofing more convenient—and more invisible—than ever.

- Nearly invisible sealants blend in naturally with a wide range of materials
- Eliminate re-work on already painted surfaces—no painting or touch-ups required
- Excellent cosmetic sealant properties, without the hazy finish of silicone sealants
- Eliminates complexities associated with color matching

3M™ 730 Clear Hybrid Sealant

- Excellent UV resistance
- Low VOC
- Non-shrinking
- 30-minute skin time

3M™ 230 Crystal Clear Sealant

- Very good UV resistance
- 20-minute tack-free time
- 3-minute skin time
- Controlled shrinkage

3M



Clearly, a more POWERful line.

3M™ 730 Clear Hybrid Sealant and 3M™ 230 Crystal Clear Sealant are ideal for sealing, filling, insulating and waterproofing in many industrial environments, including marine, specialty vehicles, glass applications and general construction.



Superior to filled silicones

Until now, silicone sealants were the primary choice for applications requiring a clear sealant. Now 3M™ 730 Clear Hybrid Sealant and 3M™ 230 Crystal Clear Sealant offer several advantages over filled silicone to improve product quality and reduce effort:

- superior clarity
- versatile adhesion
- paintable
- better resistance to mildew
- non-staining



3M™ 230 Crystal Clear Sealant (top) is clearly superior to competitor's silicone product (bottom).

Application Summary x = Good xx = Best Choice

	3M™ 730 Clear Hybrid Sealant	3M™ 230 Crystal Clear Sealant
Clarity	x	xx
UV resistance	xx	x
Skin time	Less than 30 minutes	3 minutes
Adhesion versatility	xx	x
Paintable	Yes	Yes
LEED compliant	Yes	No
Flammable	No	Yes
Shrink resistance	None	Controlled
Mildew resistance	x	x
Shore A	30	30
Elongation at break	300%	500%

For more information on 3M™ Polyurethane and Hybrid Adhesives & Sealants or a FREE sample of 3M™ 730 Clear Hybrid Sealant and 3M™ 230 Crystal Clear Sealant, go to www.3M.com/adhesives or call 1-800-362-3550.

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Industrial Adhesives and Tapes Division

3M Center
Building 225-3S-06
St. Paul, MN 55144-1000
1-800-362-3550
www.3M.com/adhesives

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