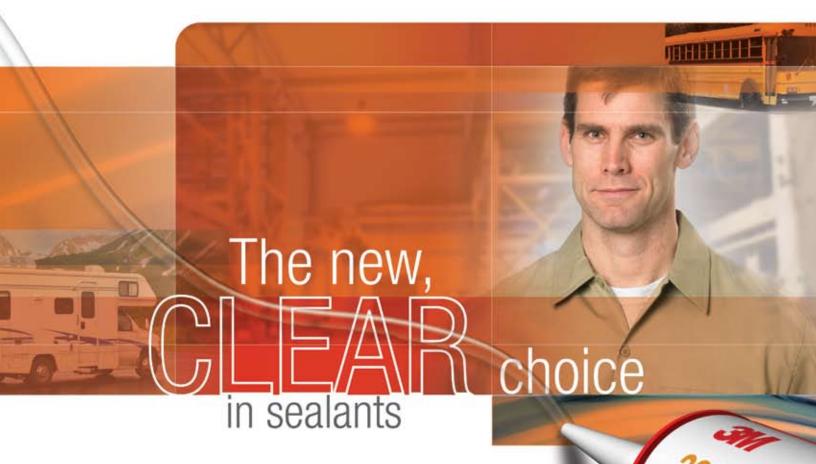
3M<sup>™</sup> 730 Clear Hybrid Sealant 3M<sup>™</sup> 230 Crystal Clear Sealant





Non-shrinking, UV-resistant formula helps reduce re-work on painted surfaces.



Crystal clear finish blends invisibly with sealed substrates, without staining.

## Introducing two powerful no-shows

The advantages of 3M's new POWER Line sealants have never been *less* obvious. 3M<sup>™</sup> 730 Clear Hybrid Sealant and 3M<sup>™</sup> 230 Crystal Clear Sealant are designed to make sealing, filling, insulating and waterproofing more convenient—and more invisible—than ever.

- Nearly invisible sealants blend in naturally with a wide range of materials
- Eliminate re-work on already painted surfaces-no painting or touch-ups required
- Excellent cosmetic sealant properties, without the hazy finish of silicone sealants
- · Eliminates complexities associated with color matching

### 3M<sup>™</sup> 730 Clear Hybrid Sealant

- Excellent UV resistance
- Low VOC
- Non-shrinking
- 30-minute skin time

### 3M<sup>™</sup> 230 Crystal Clear Sealant

- Very good UV resistance
- 20-minute tack-free time
- 3-minute skin time
- Controlled shrinkage



Crystal Clear

# Clearly a more POWERful line

3M<sup>™</sup> 730 Clear Hybrid Sealant and 3M<sup>™</sup> 230 Crystal Clear Sealant are ideal for sealing, filling, insulating and waterproofing in many industrial environments, including marine, specialty vehicles, glass applications and general construction.



### Superior to filled silicones

Until now, silicone sealants were the primary choice for applications requiring a clear sealant. Now 3M<sup>™</sup> 730 Clear Hybrid Sealant and 3M<sup>™</sup> 230 Crystal Clear Sealant offer several advantages over filled silicone to improve product quality and reduce effort:

- superior clarity
- · versatile adhesion
- paintable
- better resistance to mildew
- non-staining



3M<sup>™</sup> 230 Crystal Clear Sealant (top) is clearly superior to competitor's silicone product (bottom).

	3M <sup>™</sup> 730 Clear Hybrid Sealant	3M™ 230 Crystal Clear Sealant
Clarity	х	ХХ
UV resistance	ХХ	X
Skin time	Less than 30 minutes	3 minutes
Adhesion versatility	XX	X
Paintable	Yes	Yes
LEED compliant	Yes	No
Flammable	No	Yes
Shrink resistance	None	Controlled
Mildew resistance	х	Х
Shore A	30	30
Elongation at break	300%	500%

For more information on 3M<sup>™</sup> Polyurethane and Hybrid Adhesives & Sealants or a FREE sample of 3M<sup>™</sup> 730 Clear Hybrid Sealant and 3M<sup>™</sup> 230 Crystal Clear Sealant, go to www.3M.com/adhesives or call 1-800-362-3550.

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## Application Summary x = Good xx = Best Choice