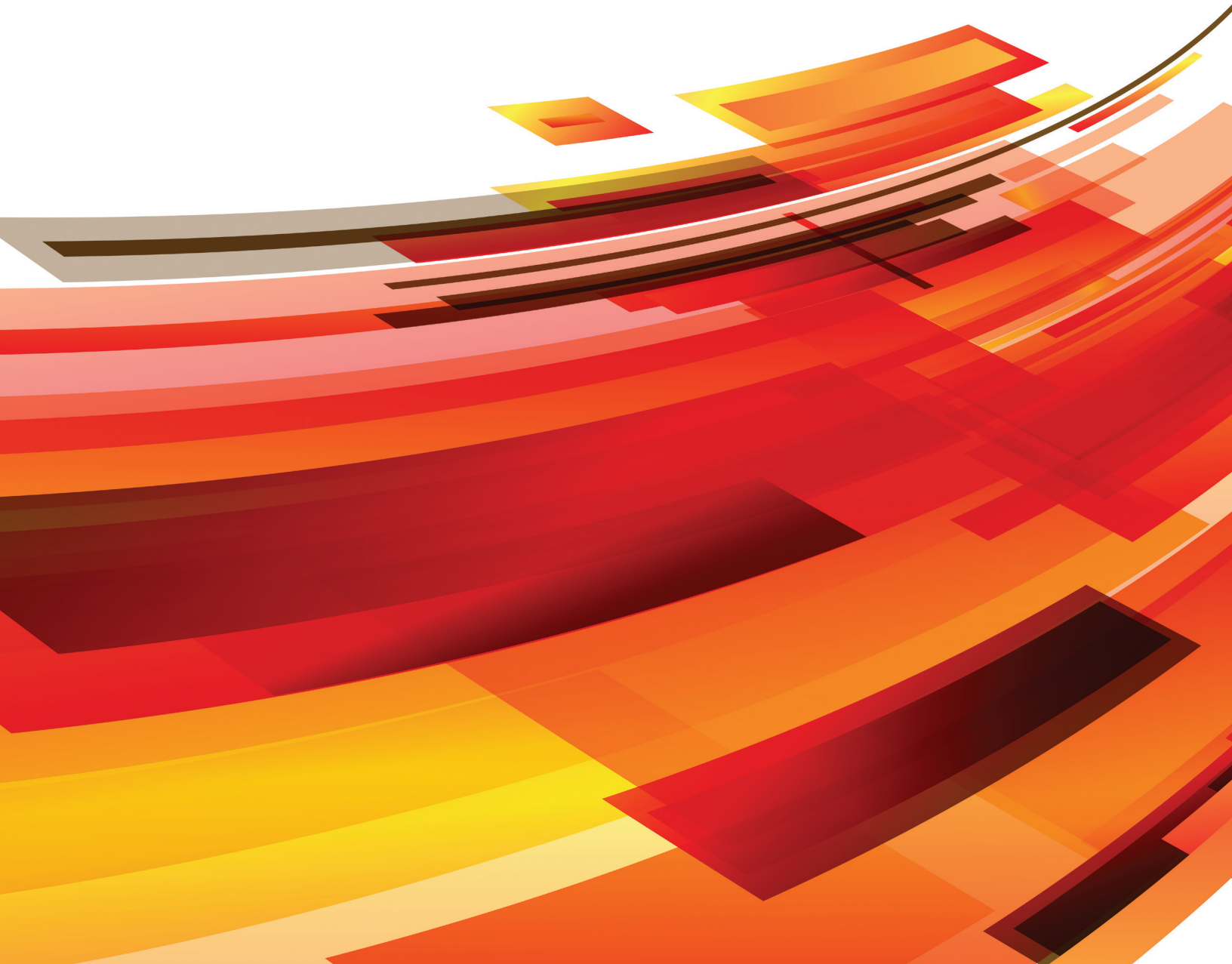


Lacryl®





Lacryl is a translucent air dry acrylic lacquer for the plastic sign industry, for spray and screen.

Leaded Intermix

403 White	421 Pumpkin*	451 Light Brown	463 Bright Blue
406 Super White	432 Permanent Red	452 Pale Brown	470 Fir Green
412 Buttercup*	440 Magenta	ZZ460 Midnight Blue	471 Shamrock Green
413 Daffodil*	443 Deep Red	461 Ocean Blue	480 Black
415 Lemon Yellow*	446 Deep Plum	462 Carbi Blue	491 Clear Matte

Lead Free Intermix

403 White	432 Permanent Red	452 Pale Brown	470 Fir Green
406 Super White	440 Magenta	ZZ460 Midnight Blue	471 Shamrock Green
416 Lemon Yellow	443 Deep Red	461 Ocean Blue	480 Black
417 Buttercup	446 Deep Plum	462 Carbi Blue	491 Clear Matte
425 Pumpkin	451 Light Brown	463 Bright Blue	

Clears

490 Clear Gloss / 890
491 Clear Matte / 891
492 UV-Gloss
493 UV-Matte

Additional Colors (not shown)

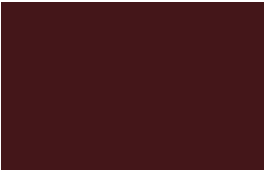
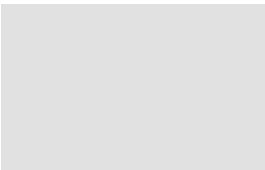
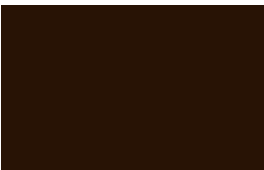
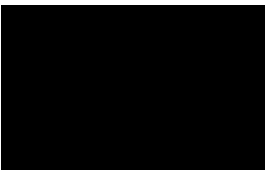
404 Blue White
L510002 Ivory - MTO
481 Black Matte
482 HI-Hiding Black / 882

*Leaded

Thinner Recommendations for 400 Series Spray and 800 Series Screen Paint Products

Spray Paints	Dry Time**	Paints	Polycarbonate	Styrene	Vinyl	Acrylics
ZZ205 Thinner	Fast	Lacryl Series 400	●	●	●	●
ZZ215 Thinner	Slow	Lacryl Series 400	●	●	●	●
Screen Inks						
ZZ208 Thinner	Very Slow	Lacryl Series 800	●	●	●	●
ZZ218 Screen Retarder	Very Slow	Lacryl Series 800	●	●	●	●
Cleaner or Remover						
ZZ206 Cleaner / Remover			●	●	●	●

**Retarders should be added at the 5-10% level. Additional amounts will affect drying. Retarders will eliminate dry spray and blushing. Dry spray can also be eliminated by blending various amounts of ZZ205 with ZZ215. See Sign Strip/Lacryl Technical Manual for full details. For safety information, please refer to website.

				
412 Buttercup* 812*	432 Permanent Red 832	ZZ460 Midnight Blue 860	456 Dark Bronze	424 Sun Orange
				
417 Buttercup	440 Magenta 840	461 Ocean Blue ZZ861	496 Metallic Silver 896	444 Apple Red
				
413 Daffodil* 813*	443 Deep Red 843	462 Carbi Blue 862	497 Metallic Gold	437 Unique Red 837
				
415 Lemon Yellow* 815*	446 Deep Plum 846	463 Bright Blue 863	498 Silver Gray 898	447 Unique Red
				
416 Lemon Yellow	451 Light Brown 851	470 Fir Green 870	406 Super White 806	438 Dark Red
				
421 Pumpkin* 821*	452 Pale Brown 852	471 Shamrock Green 871	403 White 801	439 Flame Red 839
				
425 Pumpkin	453 Dark Brown	455 Medium Bronze	480 Black 880	

400 Spray Viscosities • 800 Screen Viscosities • *Leaded
All colors shown on this card approximate actual paint colors as accurately as possible.



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